

COURAGEOUSLY BOLD AND DETERMINED MULTI FUNCTIONAL VEHICLES



# Customer Driven Features

INDUSTRY RECOGNIZED EXCELLENCE









Obsessed with providing the best RV ownership experience!

# 101 PRODUCT FEATURES MAKING VALOR FIFTH WHEELS THE BEST VALUE FOR YOUR INVESTMENT

100+

**Our Goal** is to provide the absolute best customer RV ownership experience.

As an independent and owner operated company obsessed with providing the best ownership experience, our team is empowered to do things differently and do the right thing.

With all of us going the extra mile to do things better, Alliance RV provides superior products that look better, perform better, and last longer, all while providing you the best ownership experience.

The features and benefits in this book apply to Valor fifth wheels. Some features presented are not standard equipment or available on Valor All-Access fifth wheels and Valor travel trailers.

#### CAMP READY PERFORMANCE AUDIT

We are going the extra mile to help ensure your Alliance RV is "Camp Ready". With holding tanks full, Alliance RVs hits the open road for a 15-minute "shakedown"





test tow that includes bumps, turns and rapid stops. This open road test identifies any potential concerns that would have only shown up when the coach was in transit to you and your dealer. Following the test drive, we bring the coach into our dedicated Performance Audit Bay for another round of systems checks and white glove inspection. Upon a 100% successful Performance Audit, we deem the RV to truly be "Camp Ready"!

#### A MEANINGFUL WARRANTY



A WARRANTY IS ONLY AS GOOD AS THE COMPANY THAT BACKS IT.



Every Alliance RV is generously backed with a 3-year limited structural and 1-year limited base warranty. Further, what really makes Alliance RV stand out is our willingness to communicate our guiding principle of "Do The Right Thing".

We understand there is not a one size fits all solution when it comes to your warranty and service needs. Our ability to keep open lines of communication with both you and your Alliance dealer will help us find a creative service solution for your specific case. Add to this the unique service and warranty programs we have implemented for our Alliance dealers to streamline the approval process and parts delivery times... all towards the mission of getting our Alliance RV owners back on the road faster and enhancing your RV ownership experience.

If you ever want to speak with one of our customer service representatives, please don't hesitate to contact us at (574) 226-0140.

Full-time RVing won't void your Alliance RV warranty\* Many manufacturers incorporate language that voids the warranty in the case of full time RVing.

\*Additional equipment may be necessary in certain climates or conditions for full time use.



#### SOLID FOUNDATION

Next generation advanced frame technology with heavy duty Performance Running Gear. Redesigned from the ground up, the



Benchmark Chassis features solid steel 10" I-beam main rails with a 2" torsion tube welded where the running gear attaches, drop frame storage area, flush upper deck design, reinforced goose neck area and a Rota-Flex pinbox.



# SPACE SAVER UPPER DECK

Engineers were able to redesign the upper deck to be stronger, while flattening the deck to eliminate the toe breaker steps typically found in this space. Stronger design + flush upper deck = smarter chassis.

#### RUN FULL HOLDING TANKS

We know its not always possible to empty the holding tanks before hitting the road. We've all seen tanks fall out of the bottom of an RV and we have made it a priority to eliminate this from happening in an Alliance RV.





Our fresh tanks are encased in a robust steel cage. Waste tanks are molded to rest on full length steel Z rails and secured with steel straps to prevent shifting in transit.



The Rota-Flex pinbox has a pivoting head with built in rubber block to reduce chucking and absorb road shock while towing.

Our Benchmark drop frame design raises the bar on front storage, increasing the volume of the storage compartment by over 30%. Class leading tank sizes:

98 Gal. Fresh 106 Gal. Gray 106 Gal. Black

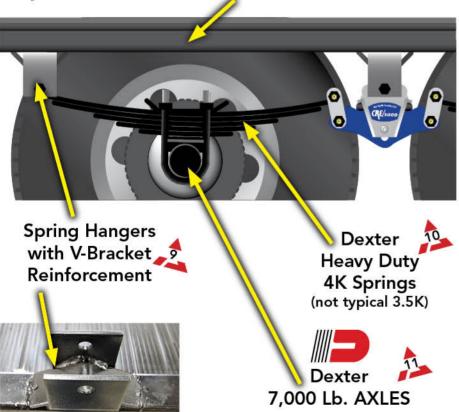
#### **RUNNING GEAR REDEFINED**

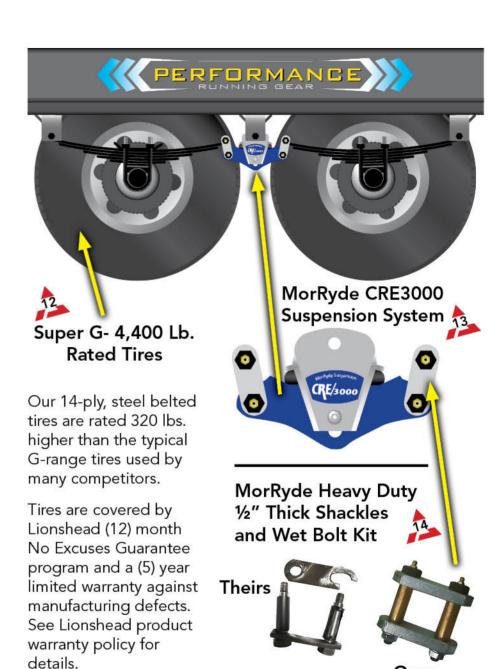


We listened to RVers to determine the good, bad, and ugly from the people who actually own and frequently use RVs. Unanimously, it was clear that tire blowouts, insufficient springs, thin shackles, and spring hanger failures were a critical area that needed to be addressed.

Building on the latest advancement in chassis design, we have strategically selected our Performance Running Gear system to address the common failures often seen at this pricepoint.

2" Torsion Tube welded to the I-beam for unbeatable strength and rigidity





Ours

# ALL-IN-ONE UTILITY CENTER 🎎

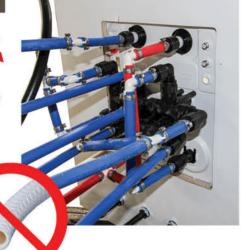




The Alliance Utility Center brings vital connections to one convenient location for management of water hookups, coaxial connections, battery shut off, and tank pulls. Additionally there is a light for when the sun is down, a quick connect sprayer to wash up after dealing with the business end, and a 110V outlet for your convenience.

# PEX PLUMBING Cross-linked polyethylene (PEX)

Real PEX water lines are used throughout to create a reliable and temperature resistant plumbing system. Traditional braided lines (commonly used by some manufacturers) provide an inferior fit at the connection points, making them more susceptible to water



### SHUT-OFF VALVES AT PLUMBING FIXTURES



leaks.

Don't let a leaky toilet or dripping sink shut down the water supply to your whole coach. Simply shut off the dedicated valve to the toilet or sink and address the issue at your leisure.

#### **BONUS FRONT STORAGE**





Additional storage is found up front, above the generator and battery compartment, for gear, tools and more. Alliance takes advantage of every square inch so you have the space you need for that extended stay.

# SLAM LATCH BAGGAGE DOORS 15

Slam latches and automotive bulb seals keep the baggage compartments tight, dry, and secured. Large handles for easy opening and convenient access to your gear.



Individually Keyed units eliminate universal keys for added security.



### PAINTED FRONT CAP 🍂





We paint our front cap to match the sidewall color.

The automotive paint is durable and long lasting, looks fantastic, and protects the value of your investment.



VINYL **GRAPHICS** 

Valor features vinyl film graphics that are vibrant, durable and long lasting.

Our vinyl film graphics have minimal shrinkage and the ability to withstand extreme temperatures. Your exterior graphics will look great for years!

# TEXTURE EMBOSSED SKIRT 🍂



Attention to detail sets Valor apart from the rest. Our skirt metal has an attractive texture where most others are smooth and lack style.



#### **DUAL 30 POUND LP**





Extend your RV stay a little longer with 60 pounds of LP in two 30 pound tanks, located on both sides of the coach for even weight distribution and equipped with an auto changeover valve.



#### SIX POINT AUTO LEVEL







Six point hydraulic auto leveling is faster, stronger, quieter, and makes short work of leveling your coach so you can get to relaxing. We mount the control panel in a compartment on the off-door side by the front jacks.

#### **OVERSIZED AWNINGS**



Alliance maximizes the usability of your patio with huge awnings made of dark material that blocks more sun.

These awning arms don't have the traditional wingnut adjustment. A friction hinge and gas strut provide easy, one handed adjustments and act as a shock absorber should

override in case of no power.



### AWNING PATIO LED LIGHTING 🎿





Enjoy your patio lights with or without the awning out.

Our patio awning LED lighting is mounted to the sidewall so you don't have to run your awning out all the way to reveal the lights.

### OFF DOOR SIDE SECURITY LIGHT



Enjoy added security and peace of mind being able to see at night on the off door side of your unit. The off door side security light is on an independent switch.







We protect your investment from the top down with a seamless PVC roof material that is more puncture resistant than the TPO used by many others. PVC is ultra bright white and more solar reflective to help keep your unit cool. Last but not least, in the unlikely event of a roof tear, it can be repaired simply with a patch of the same PVC material and PVC cement from your local hardware store.

# HEATED AND ENCLOSED **UNDERBELLY**

Extend your RVing season into the cooler months with a heated and enclosed underbelly.

12-volt tank heat pads are standard on all fresh, gray and black tanks.



### DOUBLE INSULATED ROOF FIBERGLASS AND REFLECTIVE

When it comes to insulation, we install the best of both schools of thought with traditional fiberglass batten insulation and a seamless layer of reflective material for maximum efficiency in hot and cold climates.





#### **LAMINATED WALLS**



A reliable sidewall begins with a durable frame made of high grade aluminum that is professionally welded and reinforced at stress points. Block foam insulation fills all the voids in the framework and it is all sandwiched between an AZDEL composite substrate and fiberglass on the outside and interior wallboard on the inside. The entire wall assembly is laminated and cured to perfection for the ultimate sidewall.



Alliance sidewalls, slide face and end walls are all laminated.

- 50% Lighter
- · No Rot, Mold, Warping, or Delamination
- 2X Insulation Value
- Odorless, NO Formaldehyde
- Quieter RVs
- · No Impact to the Rainforest
- · Unaffected by Humidity and Temperature Changes
- · Lona Life
- Made in USA



#### HIGH GLOSS FIBERGLASS EXTERIOR



It is a spectacular sight to see the setting sun reflected in the high gloss fiberglass finish on the Valor. This high gloss will last for years and keep your coach looking spectacular for many sunsets to come.



# 🚜 ACCESS HATCH IN PASS THROUGH

Alliance Basement storage compartments are insulated, heated, illuminated, and finished with a durable Congoleum floor and

automotive trunk carpet to protect your cargo.

Our basement compartments feature easy access to mechanicals with a full size access hatch that swings out and can be removed



#### PATIO SIDE SPRAY PORT



A convenient quick connect coil hose sprayer is included that can hook up on the patio side of the coach for rinsing off feet, pets, and even grandkids before entering. A second spray port is located on the offdoor side in the utility

The hose stores neatly in the compartment and is resistant to tangles and kinks.

center.



The coil hose stretches approximately eight feet.

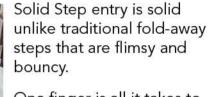
# PATIO SIDE LP QUICK CONNECT





# SOLID STEP ENTRY 🍂





One finger is all it takes to lift the solid steps up to stow away for travel



# UNDER-FRAME PATIO LIGHTING

Adjustable

legs for

uneven terrain



Patio side under-frame LED lighting adds a nice touch to your patio experience, lighting the ground up for your enjoyment and safety. Not to mention, it just looks cool!



Triple 13,500 BTU, ultra quiet, independently controlled direct flow A/C units maximize cooling capacity.

### ULTRA QUIET DUCTLESS DESIGN



Ducts reduce cooling efficiency. Our ductless A/Cs deliver 100% of the cold air produced by the A/C units directly into the RV (with the exception of the third A/C where there are walls in the way and we duct the bare minimum length to cool the bathroom.) Our system is very quiet, using the latest Mach NDQ series

Non Ducted Quiet air conditioners. Operating at only 51-57 decibels, you can easily hold a conversation and enjoy TV. Each A/C unit only draws 10.4 Amps on high.

2 A/C's easily run on 30 Amp service 3 A/C's easily run on 50 Amp service





### **INDIVIDUALLY** CONTROLLED



Have it your way! All three A/C units are individually controlled offering an infinite combination of settings for maximum comfort and convenience.

# 40,000 BTU FURNACE 🍂

40,000 BTUs of forced air heat runs through flex ducts connected to formed ducts in the floor. Our heating ducts are designed to be as short as possible to minimize heat loss experienced in long duct runs and maximize comfort throughout the coach.

There are also dedicated heat vents into the basement and underbelly to keep the tanks and your gear cozy warm in the cooler seasons.



ELECTRIC FIREPLACE 🍂





For the spring and fall days when the temperature does not justify firing up the furnace, the 5,000 BTU fireplace takes the chill out of the room without using LP. Fully adjustable, vou can also enjoy the ambiance of the fireplace without heating up the room.



# ALUMINUM FRAMED AND INSULATED FLOOR WITH SEAMLESS 5/8" Truboard DECKING





# NO FLOOR VENTS - MAIN FLOOR 🍕

No more awkward footing or leaning

way over to prepare your food.





floor kitchen slide



Alliance has bigger windows and more of them than anyone else. Enjoy a High Definition view of your surroundings.

# OPTIONAL THREE SEASON PATIO DOOR IN PLACE OF PULL DOWN SCREEN



Between the garage and ramp patio is our three season patio door that keeps the bugs out and the climate controlled air in. Built in screens also alow you to enjoy the fresh outdoors. The door folds neatly out of the way for loading the garage

#### **CROSS VENTILATION**



Get more fresh air inside! Bedroom and living areas have strategically placed Atrium windows that open wide to create excellent cross ventilation in the living area and bedroom.

#### PULL DOWN ROLLER NIGHT SHADES



# MAX<sub>X</sub>FAN 🔏



The kitchen is equipped with Max<sub>X</sub>Fan roof vent standard. This high powered fan can exchange the room air quickly and will close down at the first sign of rain with the built in rain sensor.

#### KENSINGTON COLLECTION FURNITURE

Our Kensington furniture features a high quality polyurethane based fabric from the RICHLOOM Tough Collection. This is a non-bonded material that is resistant to the cracking and peeling often seen with inferior bonded fabrics. This fabric carries an extended RICHLOOM three year warranty.





### HIDDEN ARM REST DRINK HOLDERS







# SOFT CLOSE CABINET DOORS

Not only do hidden soft close hinges look great, they are very functional. Soft close hinges prevent slamming, which can weaken door joints and pull screws loose from the stiles. Soft close hinges close tightly in conjunction

with magnetic latches and they stay closed in transit keeping your gear in the cabinet where it belongs.



# BALL BEARING DRAWER GLIDES

A residential luxury worth having. We use heavy duty ball bearing drawer glides for an added measure of quality and strength.



#### REINFORCED DRAWER BOTTOMS





We reinforce to bottom of every drawer preventing the silverware from ending up in the next drawer down. We put 90 pounds of exercise weights in a drawer to demonstrate our durability. (Don't try this in competitor's flimsy drawers.)

# INNOVATIVE SPACE SAVING AND STORAGE SOLUTIONS



#### Flip Up Island Table >

Isle space by day and table by meal time! Haulers are limited on living space, and the flip up island table makes the most of the available space to enhance your experience.





#### Shoe Storage >

Under step shoe storage. As you walk in the door, what better place to take your shoes off and have a place to stash them out of the way yet handy for when you're ready to go back outside again.



### RESIDENTIAL MICROWAVE



Our over-the-range microwave is a residential appliance with large capacity and high wattage.

- Convection
- Auto-cook settings
- Multi power levels
- Express cook
- Energy saving Eco mode
- Two speed exhaust fan
- Removable rack
- Task light
- 12.4" glass turntable
- Safety features

#### **BUILT-IN RANGE & OVEN**



12 Volt ignition makes this built-in stove and cook top a boondocking enthusiast's dream. All the capacity to cook a Thanksgiving dinner while offering additional countertop space with a glass flip top when the burners are not in use.

Three burners are sure to provide flexibility to cook any meal.

Last but not least, there is a storage pull out drawer below the oven for cookware and larger items.

Stainless steel construction for long lasting functionality and beauty complement the other appliances in the kitchen area.



### STAINLESS STEEL FARM SINK 🍂



This customer driven feature is sure to please anyone using the kitchen. The residential sized stainless steel farm sink and pull out sprayer faucet makes it easy to clean even the biggest pots and pans. A convenient roll out slotted drying rack is included.

# 17 CU. FT. 12 VOLT RV REFRIGERATOR



A more efficient way to keep your food and drinks cold.

Part of the Masters of 12 Volt package and engineered specifically for RVing, this massive refrigerator is the key to longer boondocking. It offers faster cooling and efficient operation on renewable 12 volt energy from the lithium iron battery and is charged by 640 watt solar panels. Boondock longer!



### ADJUSTABLE PANTRY SHELVES 🍂 AND MOTION LIGHT



Large pantry with adjustable shelves conforms tyou your storage needs. Motion lighting provided where you have your hands full and can't easily reach a switch.

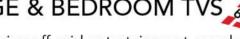
#### LIVING ROOM 50" CLASS HD TV





Living rooms feature residential size HD TVs for the best entertainment experience.

### 12 VOLT GARAGE & BEDROOM TVS







#### TV HOOKUP

At Alliance we have made the TV hookup experience simple and easy to use.

ALLTV is designed to bring satellite, cable and antenna connections to all the TV locations throughout your RV.

#### JBL AUDIOTAINMENT SYSTEM



AM/FM, USB, Bluetooth Audiotainment system brings the best of modern entertainment to your fingertips. JBL speakers create BIG sound in a small space.

**USB** 

CHARGING

For even more control, download the JBL app to control your system from a smart phone or tablet, answer phone calls, stream media from your phone to the TV, play media from a flash drive and more.



#### **USB CHARGING PORTS**

With all the cell phones, tablets, earbuds, GPS units, and other electronic devices you can't have too many USB charge ports. 2x2x2 is a phrase you might hear in an Alliance RV referring to 2 USBs in the end tables, 2 USBs in the theater seats and 2 USBs in the bedroom nightstands.

> Remember your ABCs Always Be Charging





Ever wonder which wires run where? We are not afraid to show you what is behind the covers. In fact, we are proud of the extra effort put into keeping the wiring and plumbing neat and organized. This extra effort helps prevent problems and saves hours on diagnosing trouble down the way. Color coded and numbered wiring makes for quicker repairs and simplifies do-it-yourself projects.

Most RV wiring looks like spaghetti. All the wires look the same, with no telling where they run, and they are all tangled up in a jumbled mess.



# CONVENIENTLY LOCATED AND 2 CLEARLY MARKED BREAKER/FUSE BOX

We position our breaker/fuse boxes where you can get to them easily, and we clearly mark every breaker and fuse.

We also provide a smart wire code guide so you can easily identify and trace wiring back to the source.



#### **CONTROL CENTER**





Generally located near the entrance, our control center is easy to read and use. Every switch is marked clearly and organized logically.

# INDIVIDUALLY SWITCHED SLIDE OUTS



No more waiting for all the slides to run out in sequence to get to the one you really want. Say you're at a rest stop and you just want to run out one slide so you can get to the bedroom, bathroom, or refrigerator. No problem. Simply run that slide out as far as you need.

#### DIMMABLE LED FLUSH CAN LIGHTING

RV LED lighting is very bright and can be blinding. Alliance offers a twenty first century solution. A dimmer switch gives you control of your lighting in the living area and bedroom. It is a simple solution that most RV makers neglect to address.



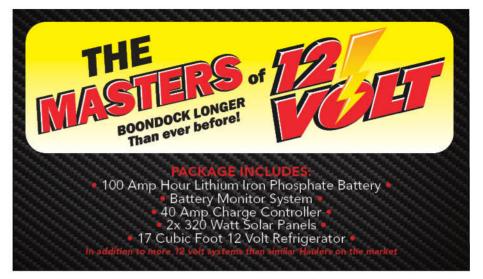
Our LED ceiling lights are a flush mount can style like what you see in todays homes.







Alliance features LED accent lighting built into the crown molding, kitchen sink, select cabinets, and even the bathroom mirror. Create an appealing indirect glow that looks great day or night. Pendants with heavy glass globes swing and rip out of the ceiling when the trailer makes an abrupt stop. Our lightweight pendant lights don't have the mass and inertia to get moving and rip out at abrupt stops.





# MORE 12 VOLT SYSTEMS FOR A SUPERIOR BOONDOCKING EXPERIENCE!

- √ 12V Air Compressor
- √ 12V Fuel Tank Pump
- √ 12V Power Recliners
- √ 12V USB Charge Ports
- √ 12V Garage TV
- √ 12V Bedroom TV
- √ 12V Stereo System
- √ 12V Antenna
- √ 12V LED Lighting
- √ 12V Garage Bed Lift
- √ 12V Ramp Gate Lock
- √ 12V Slide Outs
- √ 12V Landing Gear
- √ 12V Furnace 12V/Gas
- √ 12V Water Pump

# **WEATHER RESISTANT RAMP PATIO**

Ramp doors are not just for loading anymore.

Our ramp doors are weather resistant and engineered to give you 60 square feet of elevated patio space attached to the garage.





Insulating the garage floor helps keep the garage area comfortable in cold and hot conditions while also reducing noise, making the garage area quieter and more enjoyable for everyone.



### L-TRACK

D rings are never where you need them for securing items of varying size and shape. L-Track offers infinite arrangements of anchor points to tie down almost anything.



### **ON-BOARD COMPRESSOR**



Tires and inflatables are topped of with ease using the builtin 12 Volt air compressor with hose connections on both sides of the garage.





# **FUEL TANKS**



Dual 30 gallon fuel tanks are on-board. One is dedicated to the generator and the other for toys.

Convenient gas station pump style fill hose and nozzle offers clean and safe filling of your toys. The fill hose compartment is lockable for security and vented for safety.



### **ROOF ACCESS** LADDER

Easily and safely access your roof for maintenance without getting out a stepladder. The roof access ladder folds up and locks neatly against the sidewall for travel.



### KING BED STANDARD

Sleep like Royalty on our standard King size bed. Walk around the bed to easily get in and out on both sides like you do at home in your

bedroom.



#### OVERHEAD BED WINDOW





Many RV bedrooms are dark and feel confined. We install a window above the headboard to let in light and open the room up for a bright, spacious feel. You can even open the window on those cool summer nights.

### PADDED HEADBOARD



Watching TV or reading a good book, the padded headboard is a comfortable alternative to hard wooden headboards that serve no purpose. This is just another example of Alliance listening to customers and implementing the feedback.

# HAPPI JACK 🎪

Valor garages feature Happi Jack bunks and sofas that elevate to make room for cargo or lower for seating and sleeping



### **UNDER-BED STORAGE**



Huge under-bed storage compartment with gas struts to assist in opening 18.75 cubic feet of finished storage space. This space is perfect for the folding dinette chars, extra blankets, sleeping bags or totes full of gear you want access to without going outside to the basement compartments.



# DEEP BEDROOM DRESSERS





When it comes to storage, size does matter. Many RV dressers have lots of drawers but they are so shallow you can't fit much of anything in them. Alliance dresser drawers are deep front to back and top to bottom like a residential dresser. You can keep real adult size clothes in these drawers.

All the dresser drawers are mounted on heavy duty ball bearing drawer glides with soft close and are reinforced on the underside for maximum usability. There is shoe storage below.

#### DRESSER TOP HIDDEN STORAGE



Hidden in the dresser, is a place to keep your jewelry, watch, wallet, or anything you want out of sight but still handy. The dresser top is only half lid. The other half is stationary so you can keep some things on top and still access the hidden compartment.

# PERSONAL READING LIGHTS 🍂





Above the headboard are ceiling mounted, LED reading lights. Each light is individually pushbutton switched and easy to reach.

# RUSTIC SLIDING BARN DOORS 2



In an RV, every square inch of floorspace counts. Sliding barn doors offer the privacy of a solid swinging door but take up half the floorspace of a pocket door since there isn't a second wall to surround it, and there is no swinging door to get in the way... It is the best of both worlds, and they look great. Heavy duty rolling hardware and a steel track make for smooth operation while tie-backs keep the door in place during transit.



### HUGE CLOSETS 🍂



Could there be such a thing as too much closet? Face it, we all have lots of stuff, and most RVs simply do not provide much closet space. Valor fifth wheels have some of the biggest closets on the market with hanging storage, shelf storage and cubbies. \*Closets Vary by Model.



Left Side

Center

Right Side

### WASHER DRYER PREP IN FRONT CLOSET AND GARAGE 🔏





We make it easy to add a washer and dryer with dedicated locations pre-engineered to accept the washer and dryer with 110 volt outlets, color coded hot and cold water hookups, drain connection and outside vent location, all ready for a quick and easy upgrade.

### LED BACKLIT **MIRRORS**



Often seen in expensive hotels and luxurious residential homes, backlit mirrors are a great night light or just a pleasing indirect accent light to set your bathroom apart from the rest



# SOLID SURFACE COUNTER TOPS 🍂





The residential choice in countertops is now standard in your RV. Solid surface countertops are food safe, easy to keep clean and stay looking beautiful for years to come.

Solid surface is made of the same material throughout so it can be buffed and polished to remove small scratches that can happen with everyday use.

Many models feature a flip up countertop extension for dining, serving or food preparation.

#### 48" RESIDENTIAL SHOWERS

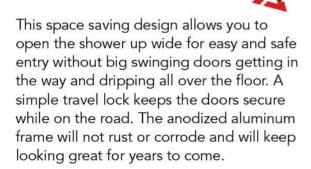


No more tiny Neo-Angle showers! Alliance residential showers are huge and packed with great features. From the ground up, the reinforced fiberglass base is solid and does not flex under your feet, which can break the seal around the drain. The shower surround is a seamless material that is mold and stain resistant. Easy clean: wipe



down with a soft cloth and mild detergent. The shower head is mounted high enough for the tall folks to enjoy without stooping down.

# TRIPLE GLASS SLIDING SHOWER DOOR





#### SOFT CLOSE PORCELAIN TOILET

The Dometic RV toilet may actually be better than the common residential bowl. With its powerful bowl-clearing flush, modern rimless design, full-size ceramic bowl and home-like seat height, the Dometic 310 toilet provides unmatched performance. The hygienic hands-free foot pedal with adjustable water level simultaneously helps conserve water while providing a robust flush. The full-size ceramic bowl and seat height deliver comfort while living mobile. The watertight flush ball system maintains water in the bowl at all times, meaning any unpleasant odors are kept in the waste holding tank. Perhaps best of all, with a **soft close seat and lid** there's no accidental slamming shut in the middle of the night to wake anyone up. The seat is also enameled for easy cleaning and is solid in design without the honeycomb found under most RV toilets that collects filth and is hard to clean.



#### PREPPED FOR THE MOST COMMON UPGRADES



We surveyed thousands of RV owners to learn the good, the bad, and the unit of owners' experiences, and a common issue was the difficulty of upgrading later. Not everyone wants to buy every option available when they buy a new RV, and needs can change. Upgrades become a

big hassle if not properly prepped. We identified the eight most common upgrades after the sale and made them as easy as possible to add later.





WiFi Prep



Wire Chase to Roof Access (Roof to Storage Bay)



Backup Camera Prep



Washer / Dryer Prep

#### 101 CUSTOMER DRIVEN FEATURES

- Camp ready performance audit
- A meaningful warranty
- Warranty for full-time RVing
- Space saver upper deck
- Rota-Flex pinbox
- Run full holding tanks
- Drop front frame and industry leading tank sizes
- 2" Torsion tube
- V-bracket reinforced spring hangers
- Dexter heavy duty 4,000 lb. springs
- Dexter 7.000 lb. axles
- Super G 4,400 lb. Rated tires
- MorRyde CRE3000 suspension system
- 14. MorRyde 1/2" thick shackles and wet bolt kit
- 15. All-in-one utility center
- PEX plumbing
- Shut-off valves at plumbing fixtures
- Bonus front storage compartment
- Slam latch baggage doors
- Painted front cap
- Automotive Vinvl Graphics
- Texture embossed skirt
- Dual 30 pound LP tanks
- Six point auto level
- Oversized awnings
- Awning patio led lighting
- Off door side security light
- PVC roof covering
- Heated & enclosed underbelly with tank pads
- 30. Double insulated roof fiberglass and reflective
- 31. AZDEL laminated walls (no wood)
- High gloss fiberglass exterior
- Access hatch in pass through
- Patio side spray port
- Patio side LP quick connect
- Solid step entry
- Under-frame patio lighting
- Triple 13,500 A/C standard 40,500 BTU
- Ultra quiet ductless A/C design
- Individually controlled A/C units
- 40,000 BTU furnace
- 42. 5,000 BTU electric fireplace
- No carpet throughout
- Aluminum framed and insulated floor
- Flush floor kitchen slide
- No floor vents in the main floor 46.
- Atrium windows
- Optional three seasons patio door
- Cross Ventilation 49.
- 50. Pull down roller shades
- 51. MaxyFan
- 52. Kensington collection furniture

- 53. 12 Volt power recliners
- 54. Hidden arm rest drink holders
- 55. 110V and USB power center
- Soft close cabinet doors
- Ball bearing drawer glides
- Reinforced drawer bottoms
- 59. Innovative space saving
  - Flip up island table
- 60. Innovative storage solution - under step shoe storage
- 61. Residential microwave
- 62. Built-in range and oven
- Stainless steel farm sink
- 64. 17 Cu. Ft. 12 Volt RV refrigerator
- Adjustable pantry shelves
- Living room 50" class HD TV
- 67. 12 Volt garage & bedroom TVs
- 68. ALLTV
- JBL audiotainment system
- USB charging ports
- 71. Smart wire
- 72. Conveniently located and clearly marked breaker/fuse box
- Control center
- 74. Individually switched slide outs
- Dimmable LED flush can lighting
- LED accent lighting
- 100 amp hour lithium phosphate battery
- Battery monitor system
- 2x 320 watt solar panels
- Weather resistant ramp patio
- Insulated garage floor
- L-track cargo tie-down system
- On-board air compressor
- 84. Fuel tanks
- Roof access ladder
- King bed standard
- Overhead bed window
- Padded headboard
- HAPPI Jack garage beds
- Under-bed storage
- Deep bedroom dressers
- Dresser top hidden storage
- Personal reading lights
- Rustic sliding barn doors
- Huge closets
- 96. Washer dryer prep
- LED backlit mirrors
- Solid surface counter tops
- 99. 48" Residential showers
- 100. Triple glass sliding shower door
- 101. Soft close porcelain toilet

# Thank You Allies



Thank you for your interest in Alliance Recreational Vehicles.
Our mission is simple - Provide our customers with the best RV ownership experience! This means creating long-term alliances with our product owner family and dealer partners, all while exceeding expectations every step of the way.

See what thousands of RVers have to say about ALLIANCE RV









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Product information is as accurate as possible as of the date of publication of this brochure. Alliance RV is commitment to continuous product improvement thus - floorplans, materials, components, features, measurements, specifications, options, etc. are subject to change at any time without notice or obligation. Certain conditions may require additional equipment. Advertising and marketing Photography may show optional equipment or props used for photography purposes only.

Alliance publishes approximate base weight of the trailer without optional equipment included. Optional equipment will impact the weight of the trailer. Please locate the weight sticker attached to the trailer you are considering for the most accurate trailer weight.

Tow Vehicle Caution: Retail owners of Alliance recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Alliance products. Alliance disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. Alliance's limited warranty does not cover damage to the recreational vehicle or the tow vehicle as a result of the selection of the tow vehicle.